| Ref # | Hits | Search Query | DBs | Default Operator | Plurals | Time Stamp |
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| L1 | 452613 | R-2-(4-hydroxyphenoxy)propanoic acid.clm. | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2007/04/27 11:49 |
| L2 | 4644 | hydroquinone.clm. | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2007/04/27 11:49 |
| L3 | 2995 | L1 and L2 | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2007/04/27 11:49 |
| L4 | 2132337 | mild reducing agent.clm. | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2007/04/27 11:50 |
| L5 | 1979 | L3 and L4 | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2007/04/27 11:50 |
| L6 | 214696 | reaction.clm. | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2007/04/27 11:50 |
| L7 | 655 | L5 and L6 | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2007/04/27 11:50 |
| L8 | 666136 | process.clm. | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2007/04/27 11:51 |
| L9 | 334 | L7 and L8 | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2007/04/27 11:51 |
| L10 | 452239 | formamidine sulphinic acid.clm. | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2007/04/27 11:52 |
| LII | 334 | L9 and L10 | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2007/04/27 11:52 |
| S1 | 12 | "4532346" | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/10/13 10:59 |

4/27/2007 12:00:11 PM C:\Documents and Settings\lnagubandi\My Documents\EAST\Workspaces\10571863.wsp Page 1

| S2 | 8 | "4625053" | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/10/13 11:06 |
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| S3 | 14 | "4505753" | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/10/13 11:10 |
| S4 | 237 | 562/471 | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/10/13 11:10 |
| S5 | 564 | 560/61 | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/10/13 11:10 |
| S6 | 94 | S4 and S5 | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/10/13 16:09 |
| S7 | 24401148 | R-2-(4-hydroxyphenoxy)propanoic acid or a salt.clm. | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/10/13 16:10 |
| S8 | 24400882 | S-2-halopropanoic acid or a salt.clm. | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/10/13 16:12 |
| S9 | 4504 | hydroquinone.clm. | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/10/13 16:12 |
| S10 | 21 | quizalofop-P-ethyl.clm. | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/10/13 16:16 |
| S11 | 12 | "4532346" | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 08:15 |
| S12 | 472097 | hydroxy phenoxy propanoates | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 08:15 |
| S13 | 1767535 | optically active | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 08:16 |
| S14 | 234438 | S12 and S13 | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 08:16 |

| S15 | 17 | "352168" | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 08:18 |
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| S16 | 2038964 | R-2-(4-hydroxyphenoxy)propanoic acid | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 08:19 |
| S17 | 374607 | S16 and S12 | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 08:19 |
| S18 | 60479 | hydroquinone | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 08:20 |
| S19 | 34371 | S17 and S18 | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 08:20 |
| S20 | 3210155 | reducing agent | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 08:20 |
| S21 | 31450 | S19 and S20 | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 08:21 |
| S22 | 166 | quizalofop-P-ethyl | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 08:26 |
| S23 | 125 | S12 and S22 | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 10:45 |
| S24 | 2 | "5334744" | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 08:28 |
| S25 | 95 | haloxyfop-P-methyl | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 10:49 |
| S26 | 447 | fluazifop-P-butyl | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 10:54 |
| S27 | 616 | clodinafop | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 10:56 |

| S28 | 302 | cyhalofop-butyl | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 10:57 |
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| S29 | 60479 | hydroquinone | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 10:57 |
| S30 | 8 | S28 and S29 | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 11:24 |
| S31 | 5034748 | process | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 11:24 |
| S32 | 3 | S30 and S31 | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 11:24 |
| S33 | 2 | "6175018" | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 12:21 |
| S34 | 3 | "5886209" | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 13:00 |
| S35 | 17 | "352168" | US-PGPUB; USPAT; EPO; DERWENT | OR | ON | 2006/12/15 13:01 |

4/27/2007 12:00:11 PM Page 4

SINCE FILE TOTAL ENTRY SESSION

0.21

FULL ESTIMATED COST 0.21

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=> s hydroquinone

46590 HYDROOUINONE

2609 HYDROOUINONES

L1 47574 HYDROQUINONE

(HYDROQUINONE OR HYDROQUINONES)

=> s 2-halopropanoic acid

9130785 2

7 HALOPROPANOIC

4358759 ACID

1570934 ACIDS

4856038 ACID

(ACID OR ACIDS)

L2 4 2-HALOPROPANOIC ACID

(2(W) HALOPROPANOIC(W) ACID)

=> s L1 and L2

L3 1 L1 AND L2

=> s mild reducing agent

119044 MILD

4 MILDS

119046 MILD

(MILD OR MILDS)

377670 REDUCING

3 REDUCINGS

377671 REDUCING

(REDUCING OR REDUCINGS)

840323 AGENT

1223525 AGENTS

1718821 AGENT

(AGENT OR AGENTS)

229 MILD REDUCING AGENT

(MILD (W) REDUCING (W) AGENT)

=> s L3 and L4

L4

L5 1 L3 AND L4

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     142:463452
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     Production process of optically pure 2-(4-hydroxyphenoxy)propionic acid
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IN
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     Syngenta Limited, UK
     PCT Int. Appl., 10 pp.
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                        C07C051/367+59/68; C07D213/64B
                 ECLA
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OS
    A process for producing optically pure (R)-2-(4-hydroxyphenoxy)propanoic
AB
     acid (I) or a salt or ester thereof comprises reaction of
    hydroquinone or a salt thereof with a (S)-2-
     halopropanoic acid or a salt thereof in the presence of
     a mild reducing agent. This process
     prevents over-alkylation which gives bis(1-carboxyethoxy)benzene, and
     oxidation of hydroquinone which results in highly colored
     byproducts. The compound I is useful as an intermediate in making
     herbicidal products (e.g. quizalofop-P-Et and haloxyfop-P-methyl) in
     industrial scale. Thus, hydroquinone (574 g, 5.22 mol) was
     charged to a reaction flask followed by sodium bisulfite (5.74 g) and
     water (1,014 g). The mixture was stirred under N and heated to 50°
     and 47% sodium hydroxide solution (799.5 g, 9.39 mol) was added. The solution
     was heated to 65° and an aqueous solution of (S)-2-chloropropanoic acid
     sodium salt (544.4 g, 32.5% as the free acid, 1.63 mol) was added. The
     reaction mixture was held at 65° for 4 h to give the total reaction
     mass (2937.6 g) with I content of 8.60 %, equivalent to 252.5 g product or 85%
    yield. H2O (700 g) was added and the temperature adjusted to below 45°.
     H3PO4 (120 g) was added to adjust the pH to about 11 and then 98% sulfuric
     acid (250 g) was added to reduce the pH to 6,5-7.5, the temperature being
     controlled at 55° during these addns. The solution was then extracted
     with Me iso-Bu ketone to give a solution of hydroquinone in MiBK
     for use in the next cycle. The aqueous phase was then acidified to pH
     2±0.2 using 98% H2SO4 and extracted with MiBK to give a solution of I which
     was washed with a solution of 155.5 g KOH and 2.15 g sodium bisulfite in 280
     q H2O. The aqueous solution was acidified to pH 1 with 32% HCl, cooled to
     20°, and filtered to give, after washing the solid with water, 62%
    hydroxyphenoxypropionic acid prepn intermediate herbicide;
ST
     hydroquinone halopropanoic acid etherification
IT
     Etherification
```

Herbicides Reducing agents

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(preparation of optically pure 2-(4-hydroxyphenoxy)propionic acid as
        herbicide intermediate by etherification of hydroquinone with
        (S)-2-halopropanoic acid in presence of
        mild reducing agent)
IT
     Phosphites
     Sulfinic acids
     RL: RGT (Reagent); RACT (Reactant or reagent)
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        mild reducing agent)
IT
     71283-80-2P
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                                122008-85-9P, Cyhalofop-butyl
     114420-56-3P, Clodinafop
     RL: AGR (Agricultural use); SPN (Synthetic preparation); BIOL (Biological
     study); PREP (Preparation); USES (Uses)
        (preparation of optically pure 2-(4-hydroxyphenoxy)propionic acid as
        herbicide intermediate by etherification of hydroquinone with
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     94050-90-5P, (R)-2-(4-Hydroxyphenoxy) propanoic acid
TT
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        (S)-2-halopropanoic acid in presence of
        mild reducing agent)
              THERE ARE 5 CITED REFERENCES AVAILABLE FOR THIS RECORD
RE.CNT
RE
(1) Anon; ELECTRONIC PESTICIDE MANUAL 1999, P1
(2) Fujinawa, S; US 4625053 A 1986 CAPLUS
(3) Manuf de Prod Chim Purs; FR 763374 A 1934 CAPLUS
(4) Rehn, K; US 4532346 A 1985 CAPLUS
(5) Schurter, R; US 4505743 A 1985 CAPLUS
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